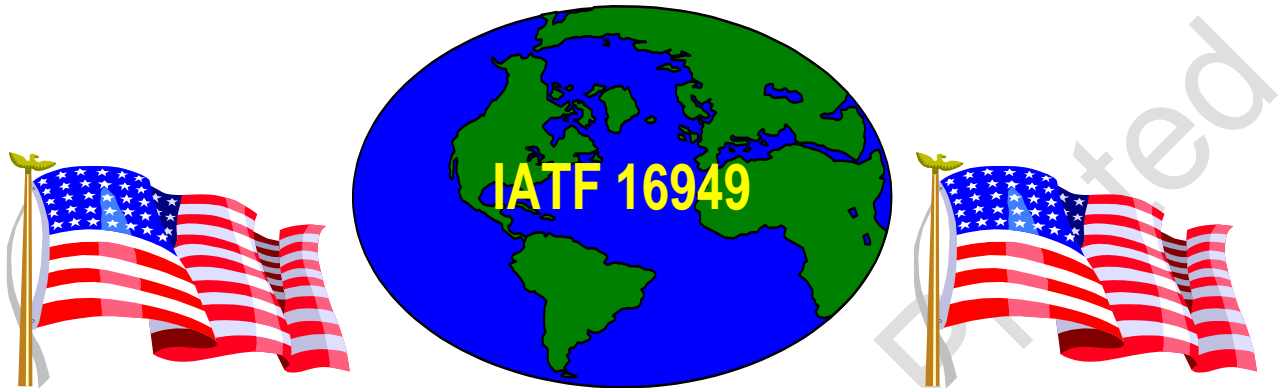


HEIDTMAN STEEL PRODUCTS, INC.



Heidtman Steel Products, Inc. Quality Policy

Our Corporate-Wide Commitment is to:

**MEET OR EXCEED OUR CUSTOMER EXPECTATIONS IN
REGARD TO QUALITY, SERVICE AND PRICE.**

PROVIDE A SAFE WORKING ENVIRONMENT FOR ALL EMPLOYEES

**CONTINUE TO ENHANCE THE SKILLS OF OUR EMPLOYEES
THROUGH ON-GOING TRAINING AND EDUCATION.**

**CONTINUALLY IMPROVE OUR PROCESSES, EQUIPMENT
AND SYSTEMS IN ORDER TO BE "WORLD CLASS."**

John C. Bates
Chairman

Tim Berra
CEO and President

Scott Carter
V.P. Operations

John Dillingham
Vice President Quality & Eng.

QUALITY OPERATING PROCEDURES - LEVEL 2			
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1. Purpose

1.1 This procedure defines and documents the Quality policy as established by the top management and approved by the President. The President must likewise approve any changes to the policy.

2. Establishment of the policy

2.1 Top management has established, implemented and maintains this quality policy and:

- Is appropriate to the purpose and context of the Company and supports our strategic direction;
- Provides a framework for setting quality objectives;
- Includes a commitment to satisfy applicable requirements;
- Includes a commitment to continual improvement of the QMS

3. Communication of the policy

3.1 The quality policy is posted throughout the company, and its role is explained and discussed at the general orientation training provided to all employees.

3.2 The quality policy is also communicated to customers, consumers, suppliers, and relevant interested parties as applicable.

ASSOCIATED DOCUMENTS

QOP 51-01 LEADERSHIP AND COMMITMENT

QOP 72-01 COMPETENCE AWARENESS AND COMMUNICATION